

**Issue Date:** 26 JUL 10

**Subject:** Incorrect Installation of Chute Locking Nuts

**Reference:** Interagency SAFECOM 10-0119

Interagency SAFECOM 10-0197

Interagency SAFECOM 10-0205

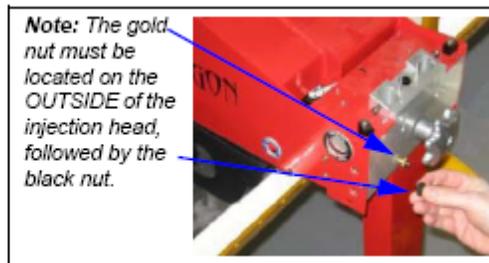
**Details:**

Several incidents have occurred when an operator incorrectly installed the outlet chute to the injection head. The gold nuts were left on the chute screws on the inside of the head and the black nuts on the outside. This action caused the chute to be offset inboard and blocked the primed spheres from exiting the dispenser.

**Actions:**

To prevent further occurrence, page 22 of the Red Dragon Operations manual has been revised with a note to clearly identify that both sets of nuts need to be on the outside of the injection head.

- Attach and secure the outlet chute, using a thumbnut and locking thumbnut on each screw.



The revised manual can be downloaded from the SEI website.

